

5/15

9/1

117

<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	<b>22538</b>
<b>Description: Crossbolt Spacer</b>	<b>Part Number:</b>	<b>D2743</b>
<b>Drawing: D2743 Rev. B</b>	<b>Qty:</b>	<b>200</b>

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	SA	05.02.24	200
2	COBRA	Machine as per Folio FA202 Material: 6061-T6 (WW-T-700/6) .625Ø x 0.065 wall Batch <u>M16991</u>	SA	05.03.28	200
3	QC	Inspect level 2	SA	05.03.28	200
4	QC	Inspect Level 8	mk	05.03.29	200
5	CNC CELL	Tumble & deburr all sharp edges			
6	STORES	Identify and stock	BE	05.04.01	200
7	EXPEDITING	Close W/O Inspect level 21 Cost / part: <u>1.08</u> <u>545</u> <u>05/04/04</u> <u>(200)</u>	SA	05.04.05	200

Rev	Date	Change	Revised By	Approved
A	98.09.10	New Issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	99.11.02	Re-format, Outside contract	EC	
D	02.03.07	Now made in house	NG	02-03-1

RELEASED

02/03/07

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
05.03.22	5.	Delete Step #5.	<i>[Signature]</i>	05.03.22	N/A	<i>[Signature]</i> 05.03.22	<i>[Signature]</i> 05.04.05

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

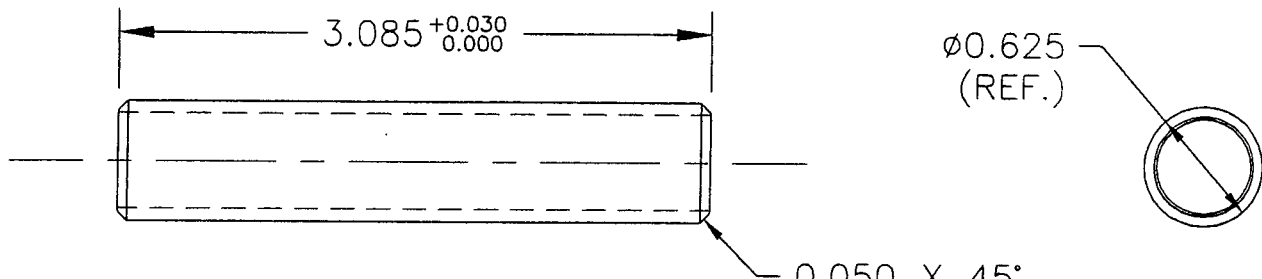
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED  
98.12.16 DS



0.050 X 45°  
CHAMFER (TYP)

NO COPY  
TO  
LONG  
UNREVIEWED COPY  
FOR COMMENT  
WITHOUT NOTICE

WORK ORDER

NO. 22538

MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

## Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Feb 23, 2005  
02:12 pm

Work Order No : 0022538  
Project Name : D2743  
Project For : WK515  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2743  
Description : Crossbolt Spacer  
Manufactured : Yes  
Amount Req'd : 200  
Amount Done : 0  
Start Date : 02-23-05  
Est Finish Date : 03-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00